

S. FAB, S. FAB



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K6A 1K7
Canada

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RBE350A94-2706-00-01

Job Sheet 182905

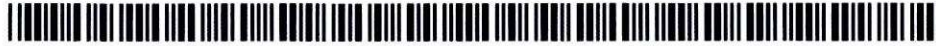


015

Part No: RBE350A94-2706-00-01

Job Qty: 80 ea

Part Name: Pin



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/5/18

Job Tracking No:

Due Date: 9/5/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A94-2706-00 REV 6 IPP REV A 18-01-16 NEW ISSUE JFC VERIFIED DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	80 Ea	9/5/18	9/5/18	0.00	0.00	Start Up Small Fab-2		DAS 58 18/9/16
110	Small Fab	80 pcs	9/5/18	9/5/18	0.00	40.00	Small Fab-3		9-89 DAS 38
120	QC	80 pcs	9/5/18	9/5/18	0.00	0.00	QC5		38
121	Outsource	80 pcs	9/5/18	9/5/18			GRO002-VC	10	SEP 20 2018
123	Packaging	80 pcs	9/5/18	9/5/18	0.00	0.00	Packaging2		38
125	QC	80 pcs	9/5/18	9/5/18	0.00	0.00	QC6		38
127	Small Fab	80 pcs	9/5/18	9/5/18	0.00	20.00	Small Fab-8		7/10 9-89
129	QC	80 pcs	9/5/18	9/5/18	0.00	0.00	QC5		38
130	Packaging	80 pcs	9/5/18	9/5/18	0.00	0.00	Packaging3-1		38
140	QC21-SA	80 Ea	9/5/18	9/5/18	0.00	0.00	QC21		21 2 SEP 26 2018

Part Op 90 - see engineering sign off for lanyard

Descriptions: 110 - Assemble as per DWG. Sheet 2 - Loctite 680 B

138837 Exp: 11/19

121 - Issue P/O to Groupe Altech; PO 040971 - Black oxide finish, MIL-C-13924C Class 1 - Certificate of Conformity is required

123 - Receive

127 - Fabricate lanyard 6" inch and Assemble as per DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	160 Ea (2 ea)	90-Start up Operation	5109072
91595A142	Dowel Pin Ø3mm x 40mm	80 Ea (1 ea)	90-Start up Operation	5093325
CL-2-C	Lanyard Wire	40 ft (.5 ea)	90-Start up Operation	5026878
NAS1756-12	Remove Before Flight	80 Ea (1 ea)	90-Start up Operation	5094292
RBE350A94-2706-00-01A	Pin Shaft	80 Ea (1 ea)	90-Start up Operation	5104734

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	3896T31	160	837	0
	91595A142	80	156	0
	CL-2-C	40	386	0
	NAS1756-12	80	523	0
	RBE350A94-2706-00-01A	80	90	0

DART
AEROSPACE

1214 PAVILION BLVD
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S108411



Part: R3E350A94-2706-00-01

Job No. 182905

Serial No/Batch: S108411

Revision: 6

Inspector:

Exp Date:

Instructions:

Date: 09/06/18

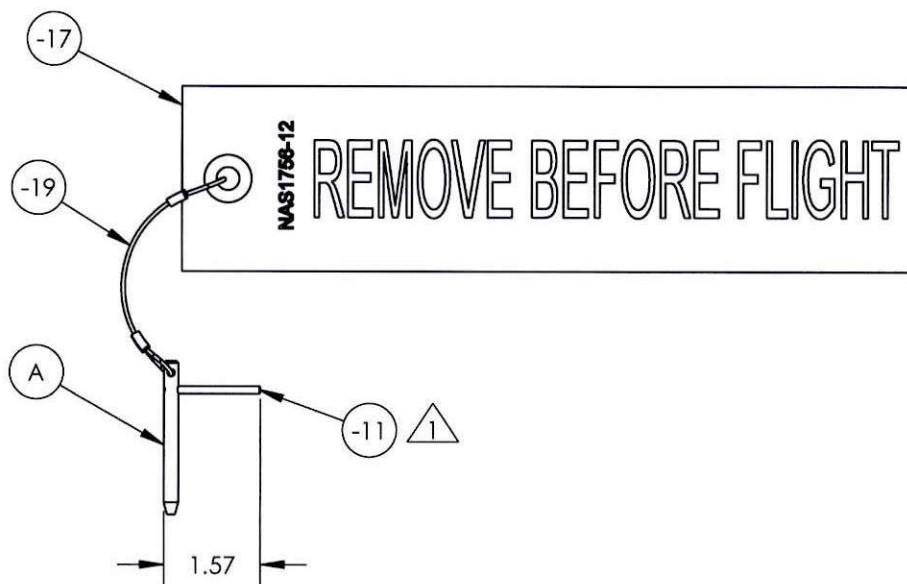
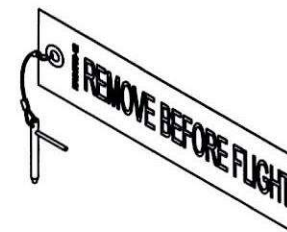
Part Specifications

Specifications could not be found.

Plex 9/5/18 3:53 PM dart.logan.david

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
6	16-0281	-01, -03, -05, -07, -09 ADDED FINISH SPEC QSMI-6.2.2, B.O. REV D. ADDED -17, -19, NOTE Δ.	1/12/2017	RJC	JAG



ASSY P/N	A P/N
-01	-01A
-03	-03A
-05	-05A
-07	-07A
-09	-09A

NOTE:

1 USE LOCTITE 680 TO ASSEMBLE.

DART AEROSPACE	
TITLE RIGGING PIN SET	
DWG NO. RBE350A94-2706-00-01	REV 6
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT BLACK OXIDE	.XXX ± .005 FRACTIONS ± 1/8
FINISH BLACK OXIDE	.XX ± .01 ANGLES ± 5°
SPEC QSMI-6.2.2, B.O. REV D	.X ± .1 SURFACES = 125°
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	EUROCOPTER AS350/355
SCALE 1:3	DATE 9/11/2009
SHEET 2 OF 3	

-01, -03, -05, -07, -09

PIN



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040971

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040971
PO Date: 9/11/18
Due Date: 9/21/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	178987	RBE350A94-3700-C-03	Bolt -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	9/21/18	30 pcs	0 pcs	30 pcs	\$1.09090909/pcs	\$32.73
2	182905	RBE350A94-2706-00-01	Pin -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	9/21/18	80 pcs	0 pcs	80 pcs	\$1.09090909/pcs	\$87.27
Grand Total:											\$120.00

DAS
38
9-89

80 X SEP 20 2018

Cte.



Certificat de Conformité / Certificate of Compliance

(012580-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

012580- 1

Livré à / Ship to

DART AEROSPACE LTD

 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
19-Sep-2018		Jessie Boisvert		PO040971 ✓				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE350A94-3700-C-03 Rev.	RBE350A94-3700-C-03 BLACK OXIDE FINISH, MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	26	26	0	0	0
2	RBE350A94-2706-00-01 ✓	RBE350A94-2706-00-01 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	80	80 ✓	0	0	0

 DAS
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 9-89

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.